

2505

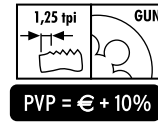
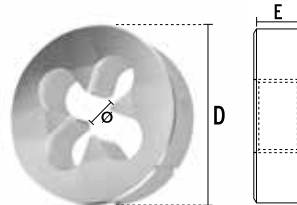
HSS DIN EN 22568

UNC
ANSI/ASME
B1.1

Tol.
2A

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	D mm	E mm	
Nº4	40,00	20	5	1
Nº5	40,00	20	5	1
Nº6	32,00	20	5	1
Nº8	32,00	20	7	1
Nº10	24,00	20	7	1
Nº12	24,00	20	7	1
1/4	20,00	20	7	1
5/16	18,00	25	9	1
3/8	16,00	30	11	1
7/16	14,00	30	11	1
1/2	13,00	38	14	1

Ø	P	D mm	E mm	
9/16	12,00	38	14	1
5/8	11,00	45	18	1
3/4	10,00	45	18	1
7/8	9,00	55	22	1
1"	8,00	55	22	1
1"1/8	7,00	65	25	1
1"1/4	7,00	65	25	1
1"3/8	6,00	65	25	1
1"1/2	6,00	75	30	1
1"3/4	5,00	90	36	1
2"	4,50	90	36	1